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Commissioning

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NOTE: Engines require the proper amount of specified gas in order to run engines at full load to set the emissions and Leanox Curve.

This is also required on Dual Fuel applications, engines must be able to run independently on each gas



Delivery, Installation, Pre-Commissioning and Commissioning Protocols

- 1. NES-WES will perform on-site inspections during delivery of major equipment. The objective during these inspections is as follows:
 - a. Validate scope of supply delivered to site. Determine all materials and equipment ordered have been delivered, are in good condition, and are receipted by the owner or owner's representative.
 - b. Monitor rigging and removal of equipment to jobsite or storage yard. All rigging and removal equipment, manpower, and insurance liability is by owner or owner's contractors and must be in accordance with manufacturer's rigging, storage, and installation requirements.
 - c. Assist customer, engineer, and installing contractors with information required to install equipment per manufacturer's requirements and recommendations.
 - d. Landfill and bio-gas installations will include the extraction of a gas sample at the blower. Gas samples will be analyzed for Si (Siloxanes) and general gas chemistry. This will become part of the commissioning documentation for landfill and bio-gas projects.

This inspection is to be coordinated by NES-WES Engineering and Project Management with owner or owner's representatives and NES-WES representatives.

- 2. The owner or owners' representative is responsible to provide NES-WES Engineering and Project Management with target dates for startup and commissioning as well as commercial operation of the equipment. Subject to the size of the plant NES-WES will tentatively schedule the following:
 - a. Installation Inspection- four (4) to six (6) weeks prior to planned startup and commissioning
 - b. Pre-commissioning- two (2) to three (3) weeks prior to planned startup and commissioning
 - c. Startup and Commissioning- two (2) weeks prior to commercial operation target date.
 - d. Training- forty (40) hours of continuous on-site training will be provided by NES-WES once startup and commissioning has been completed. This training will be scheduled to coincide with the initial 100 OPH GEJ service interval.
- 3. NES-WES Pre-Commissioning activities will include a through review of the installation approximately <u>four (4) to</u> <u>six (6) weeks prior to planned Startup-Commissioning</u> of the GE Jenbacher equipment. An "Installation Checklist" will be completed, reviewed with the owner or owner's representative and submitted to GE Jenbacher (GEJ) along with digital photographs of the installation. The "Installation Checklist" is based on GEJ and other manufacturer's recommended installation instructions and requirements. All manufacturers' installation requirements must be complied with in order for startup and commissioning to proceed as well as for manufacturer's warranties to be applicable. Any and all exceptions must be in writing directly from the specific manufacturer.
- 4. Owner responsibilities include a complete installation in accordance with manufacturer's installation requirements. Final <u>Pre-Commissioning and Startup-Commissioning will be scheduled two (2) calendar weeks after the</u> "Installation Checklist" has been substantially completed and the installation found "substantially complete".

"Substantially complete" means completion of or owner provided firm dates in writing for completion of gas piping, blowers, and gas availability; coolant piping and coolant systems; exhaust piping and exhaust systems, electrical interconnect and provision for utility parallel; electrical wiring and distribution; emissions permits and approval to operate.

Final Pre-Commissioning and Startup-Commissioning will not be scheduled until the installation is substantially complete or the owner has formally provided firm dates by which the installation will be substantially complete. Delays to Pre-Commissioning and Startup-Commissioning activities resulting from lack of completion may result in additional charges at the rate of \$1600 per day per technician.

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Fax: 215-335-2163	Fax: 724-742-0040	Fax: 315-461-8662	Fax: 716-826-1544	Fax: 781-340-9649
1 ax. 210-000-2100	1 a. 12+142-0040	1 ax. 515 401-0002	1 a. 1 10-020-1044	1 a. 101-340-3043

- After being scheduled NES-WES field service technicians will perform the following Pre-Commissioning activities:
 a. Remove shipping brackets from the engines.
 - b. Inspect installation of the sylomer strips under the structural base frames.
 - c. Inspect engine, generator, and gear-box where applicable and perform alignments as required per manufacturer's installation and technical requirements. Alignments will be recorded as part of the commissioning documentation.
 - d. Remove dust covers from air intake and generator ventilators.
 - e. Inspect gas trains and gas train for piping connections and wiring terminations.
 - f. Drain factory installed lube oil and install new lube oil prior to startup of engines.
 - g. Assist owners' contractor with pressurization of bladder tanks, installation of coolant, and venting of coolant system. Inspect owner furnished coolant to ensure compliance with GEJ requirements. Document as part of the commissioning documentation.
 - h. Check and lock out breakers in the Module Interface panel and Diane panels. Provide 8D lead acid batteries, cables and install for each engine.
 - i. Inspect installation of the radiator, cooling pumps, piping, control valves, and fan control panels.
 - j. Check installation of fire, smoke, and emergency stop alarms.
 - k. Inspect installation of communication and data cables to/from Modular Interface to Diane panel.
 - 1. Check interface cable connections to GEJ scope of supply.
 - m. Inspect owner contractor completed wiring terminations to GEJ Modular Interface and Diane panel.
 - n. Verify that owner's contractor has completed all phase rotation checks and inspections.
 - o. Inspection of NES-WES provided auxiliary systems.
 - p. Complete a final "Installation Checklist" and note any variances or exceptions.
- 6. NES-WES and GEJ technicians will perform the following typical Startup-Commissioning services. Startup-Commissioning documents will be completed during this process and left on site. A typical Startup-Commissioning process is as follows:
 - a. Day One:
 - i. Check interface cable connection to GE Jenbacher scope of supply
 - ii. Switch on electrical power to auxiliaries and 24 V electrical power supply
 - iii. Initial start-up of Jenbacher control equipment, load software
 - iv. Pre-heating of engine jacket water system
 - b. Day Two-Three
 - i. Adjustment of gas train and opening of fuel gas supply to the engine
 - ii. Check control functions to peripheral systems
 - iii. Initial start of engine and check engine control functions in idling speed
 - iv. Check synchronization conditions and prepare for first switch to electric mains
 - c. Day Four-Five
 - i. Carry out all tests and checks according to project specific "Test Plan for Start-up"
 - ii. Carry out electrical protective measurements
 - d. Day Six-Seven
 - i. Initial synchronization of generator set to electric mains
 - ii. Check control functions at unit parallel operation to mains
 - iii. Increase engine load step-by-step to full load
 - iv. Adjust engine to contractual plant performance settings
 - e. Day Eight
 - i. Check and document exhaust gas emission values
 - ii. Final adjustments to equipment and performance tests.
 - f. Day Nine
 - i. Eight hour test run in normal working conditions
 - g. Day Ten
 - i. Equipment hand over to customer
 - ii. Completion of a NES-WES and GEJ "Report on Transfer of Equipment" to implement commercial service and commencement of warranty period.



INSTALLATION CHECKLIST

Project: Site Address: City: Contact(s):					State: Phone: Phone:	
Equipment Model:			J Number _		# Units:	
GE Engine Nos.	1	2		4	5	
Gen. Serial Nos.	1	2	3	4	5	
Turbocharger Nos.	1	2	3	4	5	
Compressor Nos.	1	2	3	4	5	
NES Project Numbe	r:		NES I	RO #:		

The following tasks must be completed with all inspections performed per manufacturers recommendations and requirements. All components installed not in compliance with manufacturers recommendations and requirements must be noted with a description of installation, field sketches, and digital photographs as may be required.

Any component not associated with the plant must be crossed off and noted as non-applicable.

1. Mechanical/Hydraulic Part

1.1 Fuel gas

		YES	NO
a.	Fuel gas piping-Is it completed?		
b.	Pipe sizes-Is it installed according to the hydraulic schematic?		
c.	Is the piping installed to the engine from the GEJ Gas train?		
	• Is the piping with welded connections?		
	• Is the piping with threaded connections?		
d.	Is there a gas filter installed?		
	• GEJ filter?		
	• Is there a gas strainer on the inlet piping to the GEJ gas train?		
	If so, provide details		
	• Is the maximum distance from GEJ gas train to gas mixer =< 2 meters?		
e.	Is there a flexible connector between the GEJ gas train and engine?		
<i>f</i> .	Is the inside of the piping after the GEJ gas train:		
	• Cleaned?		
	• Pickled?		
	• Painted?		
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g.	Are vent lines installed to vent to the outside of the building?		
h.	Is fuel gas? Available? 		
i.	• Condensate free? Is gas pressure before the gas train according to hydraulic schematic?		
ı. j.	Is there a pre-chamber gas compressor?		
k.	Is the pre-chamber gas compressor completely installed?		
	• Mechanically		
	• Electrically?		
	• All piping completed?		
1.	Are there methane (CH4) sensors installed at the site?		
	Are they mounted near the gas train?Have they been calibrated?		
1.	• Have they been calibrated? Verify that the gas train stop valve is closed PRIOR to any pressure testing		
1.	on the line.		
Comm	ents		
1.2 Ex	haust gas		
1.2 Ex		YES	NO
1.2 Ex	Exhaust gas piping-Is it completed to the engine?	YES	NO
			_
a.	Exhaust gas piping-Is it completed to the engine?		
a. b.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building?		
a. b. c.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed?		
a. b. c. d. e.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight?		
a. b. c. d.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported?		
a. b. c. d. e. f. g.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger?		
a. b. c. d. e. f. g. h.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan?		
a. b. c. d. e. f. g. h. i.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan? Are exhaust pipe sizes according to hydraulic schematic?		
a. b. c. d. e. f. g. h.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan?		
a. b. c. d. e. f. g. h. i. j.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan? Are exhaust pipe sizes according to hydraulic schematic? Are condensate pipes separately piped?		
a. b. c. d. e. f. g. h. i. j. <i>k</i> . 1.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan? Are exhaust pipe sizes according to hydraulic schematic? Are condensate pipes separately piped? Is there a condensate water trap and drain pipe?		
a. b. c. d. e. f. g. h. i. j. <i>k</i> . 1.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan? Are exhaust pipe sizes according to hydraulic schematic? Are condensate pipes separately piped? Is there a condensate water trap and drain pipe? Are the exhaust pipes insulated? Are there exhaust heat-heat exchangers? Is the exhaust heat-heat exchanger insulated?		
a. b. c. d. e. f. g. h. i. j. <i>k</i> . 1. m.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan? Are exhaust pipe sizes according to hydraulic schematic? Are condensate pipes separately piped? Is there a condensate water trap and drain pipe? Are the exhaust pipes insulated? Are there exhaust heat-heat exchangers? Is the exhaust heat-heat exchanger insulated? If a steam system are there pressure relief valves?		
a. b. c. d. e. f. g. h. i. j. <i>k.</i> l. m. n.	Exhaust gas piping-Is it completed to the engine? Is the exhaust piping completed to the outside of the building? Is the exhaust piping designed to prevent water ingress to the engine? Is the exhaust flexible connection to the engine installed? Is the exhaust flexible connection aligned properly and free of any weight? Are the exhaust pipes properly supported? Is there any weight or thrust forces on the turbocharger? Is there an exhaust purge fan? Are exhaust pipe sizes according to hydraulic schematic? Are condensate pipes separately piped? Is there a condensate water trap and drain pipe? Are the exhaust pipes insulated? Are there exhaust heat-heat exchangers? Is the exhaust heat-heat exchanger insulated?		

1.3 He	ating water loops	A	Applicable 🗖	Non-	Applicable 🗖
<u></u>				YES	NO
a.	Is there a cooling tower	?			
b.	Are GEJ plate and fram	e heat exchangers used?			
c.	Are non-GEJ, customer	furnished plate and frame heat exchangers	used?		
	If so provide details:				
d.	Are process plate and fi	ame heat exchangers installed?			
e.	Is all heat recovery pipi	ng completed?			
f.	Are the following comp • Regulators	oonents installed and connected			
	• Valves?				
	• Pumps?	The second s			
	• Strainers?				
Provid	Description	Manufacturer Part Number	loop devices.	Purp	oose
Comm	ents		·		

g.	Are flexible connections installed between piping and the engine?	
h.	Are the heat recovery and engine coolant pipes properly supported?	
i.	Is there any weight or thrust forces on the water pump?	
j.	What is the distance of the water pump to the engine?	
k.	Are there shutoff valves in the heat recovery piping?	
1.	Are the heat recovery pipes insulated?	
m.	Are all water loops and piping filled with mixture meeting GEJ TI specs?	
	Has the heat recovery system been purged of air?	
о.	Is the water quality per GEJ T.I. requirements?	
p.	Are any water softeners or additives being used?	

Comments___

1.4	Emergency coolers (radiators etc.)	Applicable 🗖	Non-	Applicable 🗖
			YES	NO
a.	Is there a cooling tower?			
b.	Is there a heat dump radiator?			
c.	Is there a fan control panel?			
d.	Is there a fan control panel PLC to be programmed?			
	If so provide details:			
e.	Is the fan control panel wiring terminated to auxiliary contacts?			
f.	Are radiator fan motors terminated to auxiliary contacts?			
g.	Is all radiator piping completed?			
h.	Are the following components installed and connected	1		
	• Regulators?	-		
	• Valves?			
	• Pumps?			
	• Strainers?			

Provide details on all installed auxiliary, non-GEJ provided cooling system devices.

Description	Manufacturer	Part Number	Purpose
	7		
<u></u>			
Comments			

i. Are flexible connections installed between piping and the engine?	
j. Are the engine coolant pipes properly supported?	
k. Is there any weight or thrust forces on the water pump?	
1. What is the distance of the water pump to the engine?	
m. Are there shutoff valves in the coolant piping to the radiator or tower?	
n. Are all water loops and piping filled?	
o. Has the cooling system been purged of air?	
p. Is the water quality per GEJ T.I. requirements?	
q. Is antifreeze installed in the engine cooling system?	
Type and manufacturer of anti-freeze?	
Freeze protection level?	
Percentage concentration?	\square
r. Are any water softeners or additives being used?	
Comments	
	 <u> </u>

1.5	Low Temp. (2 nd stage) Intercoolers	Applicable 🗖	Non-A	Applicable 🗖
		, I	YES	NO
a.	Are non-GEJ, customer furnished plate and frame heat exchangers	used?		
b.	If so provide details:			
c.	Is all low temperature piping completed?			
d.	Are the following components installed and connected			
	• Regulators?			
	• Valves?			
	Pumps?			
	• Strainers?			
	• Bladder tanks?			
e.	Is the 3-way thermostatic valve installed in the line correctly, per t	he GEJ P&ID	? 🗖	

Provide details on all installed auxiliary, non-GEJ provided cooling system devices.

Description	Manufacturer	Part Number	Purpose
			<u> </u>
Comments			

f. g. h. j. k.	Are flexible connections installed between piping and the engine? Are the pipes properly supported? Are there shutoff valves in the piping? Are all water loops and piping filled, with mixture meeting GEJ TI specs? Has the cooling system been purged of air? Is the water quality per GEJ T.I. requirements?			
Co	omments			
1.6	Jacket Water Loop			
1.0	Jacket Water Loop			
a. b. c. d. e. f. g.	Are all water loops and piping filled? Has the cooling system been purged of air? Are coolant bladder tanks installed? Is the water quality per GEJ T.I. requirements? Is antifreeze installed in the engine cooling system? Type and manufacturer of anti-freeze? Freeze protection level?	YES	NO	
h. i. j. k.	Percentage concentration? Does antifreeze or mixture meet GEJ TI specifications Are any water softeners or additives being used? Are the jacket water heaters properly terminated electrically?			
Comm	ents			
1.7	Fresh Oil supply (day tank)			
a. b.	Is the tank installed? Where is the tank installed relative to the engine?	YES	NO □	
	NOTE: Day tank installation height is a minimum 1 meter; maximum 3	meters		
	NOTE. Day tank instanation neight is a minimum T meter, maximum 5	meters.		
c.	Does the tank meet the minimum height requirements of GEJ P&ID?			
d. e. <i>f</i> .	 Is all piping completed? Is the piping with welded connections? Is the piping with threaded connections? Is there a lube oil strainer between the tank and the engine? Is there a flexible connector between the tank and the engine? Is the inside of the piping after the tank: 			

g. h. j.	 a. Cleaned? b. Pickled? c. Painted? Has the system been purged of air? Is the lube oil per GEJ T.I. requirements? Is lube oil installed in the engine? Type and manufacturer of lube oil?		
k.	Are electrical connections properly terminated?		
Comm	nents		
1.8	Ventilation System	VEC	NO
a. b. c. d. e. f.	Are inlet louvers installed? Are there inlet air filters and screens? Are inlet louvers wired? Are inlet fans installed? Are inlet fans wired? Where is the inlet louver and fan installed relative to the engine? There is a C this.	YES	NO
g.	Are outlet louvers installed?		
h. i.	Are outlet louvers wired? Are exhaust fans installed?		
j. k.	Are exhaust fans wired? Where are the outlet louvers and exhaust fans installed relative to the engine?		
l. m.	Is the intake air drawn across the back of the engine-generator set? Is the engine room pressurized or is intake air ducted directly to the engine air	□ r inlet?	
n.	Are electrical connections properly terminated?		
Comm	nents		
1.9	Foundations		
a.	Are the foundation and equipment pad per GEJ TI requirements?	YES	NO
b.	Type construction:		
	• Spread footing?		

• Piers?		
Material? Dimensions:		
c. Has the engine been placed on sylomer strips per the GEJ Installation Manual?		
Comments		
	4	
Specify Any Concerns or Variances from Mechanical Installation Requirement	ts or E	Best Practices
· · · · · · · · · · · · · · · · · · ·		
2. Electrical Part		
2.1 Power Cables		

YES NO

This process and form is confidential and for use by Northeast Energy Systems exclusively.

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YES	
	_
	_
	_
	_
	_
YES	NO □

2.4 Interface Cables (to customer system)

YES NO

a. b.	Are control and measuring cables completed and terminated properly? Cable type and size. Describe:		□
c.	Is the cable termination per GEJ TI requirements?		
Comm	ents		
		X	
2.5 Sta	arter and Control Batteries		
		YES	NO
a.	Are engine starting batteries installed and terminated properly?		
b. c.	Is the starting battery charger properly terminated and functioning? Cable type and size. Describe:		
d.	Are control batteries installed and charged?		
Comm	ents		
3. Ove	rall System		
		YES	NO
a. h	Are auxiliary electrical circuits completed and ready to be switched on?		
b.	Are external gas supply systems such as compressors, regulators, dryers, dehumidifiers, and gas cleaning systems installed and operable?		
	Is the plant gas supply ready to switch on?		
с.	Is the utility interconnection completed?		
d.	Are utility interconnect permits in place?		
e.	Are emissions permits in place?		
f.	Is there auxiliary switchgear required for island operation?		
g.	Is load for island operation available?		
h.	Is load shed capability in place?		
i.	Are all heating and cooling circuits ready for operation?		
j.	Is there a city water supply available to fill all water circuits?		
k.	Are electrical control, interconnect, and power circuits ready for operation?		
1.	Is relay testing required before parallel operation?		
m.	Have coordination studies been completed?		
n.	Is it possible to continuously utilize electric power produced?		
0.	Is it possible to continuously utilize thermal output produced?		

p.	Are the engines, generators, and engine room clean of debris an	d		
	construction materials? Is the engine space room brush clean?			

q. Describe generator and utility interconnect circuit breakers:

Description	Manufacturer	Part Number	Purpose
Comments			
Specify Any Concer	ns or Variances from Elec	ctrical Installation Requi	rements or Best Practices
Date Started:		Date Completed:	
Northeast Energy S	ystems	Name:	
		Signature:	
Customer:		Name:	
		Signature:	

NES / WES Energy Systems

TRAINING PROTOCOL

Purpose: To provide an outline of the material and training topics to be covered during operational and maintenance training of operator personnel.

DAY 1

1.	Review of submittal book information	
1.1	Review all data sheets, catalog cuts, drawings and specifications in the submittal book	(1 hour)
	Review and instruction on using GEJ and associated equipment electrical wiring diagrams	(2 hours)
	Review of the GEJ P&ID drawing and trace out system	(1 hour)
1.4	Review of radiator components	
	1.41 Review of Radiator Maintenance Manual,	(0.5 hours)
	1.42 Review of control system, drawings	(0.5 hours)
	1.43 Review of changing set points and parameters on Watlow temperature controller	(0.5 hours)
1.5 I	Review of Technical Parameters and Controls	
	1.5.1 Review of <i>DiANE XT</i> Parameters	(1.5 hours)
	1.5.2 Review of Radiator and Fan Control Panel Parameters	(0.5 hours)
DAY	ζ2	
2.	Review of GEJ Maintenance Manual	
2.1	Review of Work Orders and Work Order Schedule	(1 hour)
2.2	Starting and stopping of the equipment (Normal Operating Conditions)	(1 hour)
2.3	Troubleshooting no start and hard start conditions	(1 hour)
2.4	Manual vs Automatic Start Processes	(0.5 hour)
2.5	Practical Application Review of Work Orders	
2.5.	1 Valve lash, recession measurement, and recording of data in the log book.	(3.5 hours)
2.5.	2 Ignition coil testing, spark plug gapping, cleaning, and recording of data in the log book.	(2 hours)
2.5.	3 Lube oil sampling, oil changing, changing of oil filters,	(2 hours)
2.5.	4 Gas and air filter changing	(1 hours)
2.5.	5 Battery and battery charger maintenance	(0.5 hour)
2.5.	6 Cooling system inspections, maintenance, sampling	(0.5 hour)
DA	Y 3	
3.	Review of GE parts manual	
3.1	How to order parts	(0.5 hour)
3.2	Parts in Electrical Wiring Drawings	(0.5 hour)
3.3	Walk through of equipment to identify parts on the engine and scope of supply	(1 hour)
4.	Review of Description Book	
4.1	Review of Technical Specification of Control	(1 hour)
	Review Diane XT Literature	(1 hour)
4.3	Review of Alarms and Messages, Troubleshooting Guide	(1 hour)
4.4	Troubleshooting	(2 hours)
	Review of Engine Diagrams	(1 hour)
4.6	Review of GE Technical Instructions	(1 hour)
DA	Y 4	
6	Practical Review of Wiring Schematics	(2 hours)
7	Practical Training on Diane XT	(2 hours)
8	Summation, question period	(4 hours)